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basic size over over over over over over over over over to over to over to 6 10 14 18 24 30 40 50 50 65 65 80 80 100 +0.120 +0.060 +0.145

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APPENDIX 35 Preferred Hole Basis Clearance Fits-cylindrical Fits (ANSI 84.2) AMERICAN NATIONAL STANDARD PREFERRED METRIC LIMITS AND FITS ANSI B4.2-1978 Dimensions are in mm. LOCATIONAL CLEARANCE SLIDING Shaft g6
0.998 0.992 1.198 1.192 1.598 1.592 1.998 1.992 2.498 2.492 2.998
2.992 3.996 3.988 4.996 4.988 5.996 5.988 7.995 7.986 9.995 9.986

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American National Standard Preferred Hole Basis Metric Clearance Fits
ANSI B4.2-1978 (R1994) 648 Basic Sizea Loose Running Free Running
Close Running Sliding Locational Clearance Hole H11 Shaft C11 Fitb H9
d9 Fitb H8 f7 Fitb H7 g6 Fitb H7 h6 Fitb

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